

XP-002285979

AN - 1970-06531R [25]

**A - [001] 01- 231 244 245 331 353 398 431 445 477 52- 541 544 549 57- 645
720 721**

CPY - TANA

DC - A16 B07

FS - CPI

MC - A10-E09B A12-V01 B04-C03 B12-M11

**M1 - [01] V310 V321 V322 V323 V330 V340 V350 V400 V743 V406 H401 H481 H721
M431 M510 M520 M530 M540 M781 M782 R031 R032 R033 R034 R036 R038 R043
R000 M422 M423 M901**

PA - (TANA) TANABE SEIYAKU CO

PN - JP45001277B B 00000000 DW197005 000pp,

PR - JP19670064794 19671007

**AB - J70001277 Soft capsules, stable to moisture, light, bacteria, heat,
storage & medicinals comprise polyvinyl alcohol as the capsule base.
They are made by processes usual when using gelatin, plate method,
rotary method and pref. the double cylinder method.**

**- In the double cylinder method aqueous polyvinyl alcohol solution is
pressed from the outer nozzle of a double cylinder capsule machine and
a medicament soln. (or suspension) is simultaneously pressed from the
inner nozzle of the same machine.**

**- At the same time, the pressed out material is cut to a suitable size.
The product is gelled giving seamless globular capsules. The gelation
can be performed by dropping the capsule bearing sol. coating into a
cold inert solvent immiscible with water,**

IW - POLYVINYL ALCOHOL BASED SOFT CAPSULE

IKW - POLYVINYL ALCOHOL BASED SOFT CAPSULE

NC - 001

OPD - 1967-10-07

ORD - 1900-00-00

PAW - (TANA) TANABE SEIYAKU CO

TI - Polyvinyl alcohol based soft capsules

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